



Welcome to Eagle Bay

Innovative solutions. Quality products. Beautiful results. That's the promise of Eagle Bay. Focused on delivering a comprehensive, integrated line of products to fit a variety of design challenges, Eagle Bay is a leader in hardscaping materials.

In this catalog, you'll find reliable products you may already be familiar with, and new materials that are innovative to the landscaping industry. Some products are even environmentally friendly to work with today's water management and soil erosion concerns.

Throughout these pages, you'll see inspiring ideas and applications that will move you to create your own special design. Whether you are a homeowner looking to build a raised patio in the backyard or a developer in need of a retaining wall to support a building pad, Eagle Bay has the products and expertise you need. And, as always, we stand behind our product 100%. If you need us for any reason, we'll be on site within 24 hours. GUARANTEED.

Make your surroundings even more beautiful with natural and manufactured materials that complement every type of structure. Come and experience Eagle Bay.

EAGLE BAY®

CONTENTS



EXPERTS

Check out our design experts' tips throughout this idea book to help you get your projects started out right!



PAVERS

Paver Project Gallery	2
BrikStone	4
CottageStone	8
KingsLand	12
EpicStone	16
GrandCay	20
CircleStone	24
CopingStone	28

PERMEABLE PAVERS

SF Rima™	34
TurfStone	35
/S-5™ Eco	35

GREENSCAPES BY EAGLE BAY

gle	Bav	and	the	Environment	36

WALLS

Vall Project Gallery	38
Highland Stone®	40
Diamond® & Diamond Pro®	46
andmark® & Vertica®	52
spen Stone® & Windsor Stone®	56

HARDSCAPE ACCESSORIES

Wall Accessories	58
Auxiliary Products	59

PRODUCT DETAILS

Paver Data, Colors & Finishes	60
Wall Data, Colors & Finishes	62

INSTALLATION GUIDES

Paver Installation Guide	64
Wall Installation Guide	65



Go GREEN!

Find out which Eagle Bay products

have applications for environmental

concerns and water management.

See page 36 for more information.

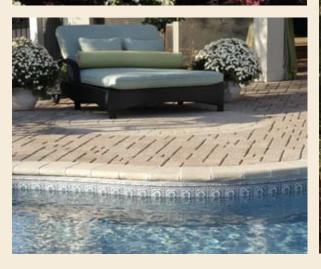




On our cover: GrandCay pavers in a Cobbled finish and Pamlico Range color give this elegant driveway an Old World charm. The border is in the Chesapeake Range color. See page 20 for this product.

















PAVERS

When you want to add style and substance to a patio, walkway, pool surround, or driveway, Eagle Bay Pavers are a great way to get the look you want. Choose from a variety of patterns, finishes, and colors, then let your imagination take you from there.







BrikStone

Surround yourself with the comfort of timeless tradition



Achieve a feeling of serenity and peace with the symmetrical look of BrikStone.

With the design and feel of traditional brick, these pavers can bring a sense of order to patios, driveways, pools, and paths. Choose the color and pattern that fits the mood you want to create and watch your landscape come alive.

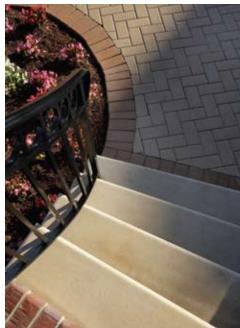
OPPOSITE: This driveway uses Brikstone pavers in the James River Range color with a Chamfered finish.



Design Tip

Adding a path, walkway, or small wall helps guide people to their destination. If the mood calls for a calming, relaxing setting, then quiet colors, smooth textures, and a curved design will do the trick.

When you want to keep people moving in public spaces, straight lines and patterns suggest forward movement.



WALKWAYS COME ALIVE

BrikStone makes an elegant yet traditional entrance to any home. Using two contrasting colors creates a dynamic pattern that can create a lasting first impression and accentuate surrounding plantings.

PAGE 6 Top Left Finish: Antiqued; Color: Kanawha Range Top Right Finish: Chamfered; Color: Sahara At Right Finish: Chamfered; Color: James River Range and Sahara

PAGE 7 Top Left Finish: Chamfered; Color: James River Range Top Right Finish: Chamfered; Color: James River Range





BRIKSTONE



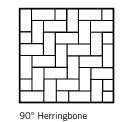
PATIO PERFECTION

Keep patios interesting with a herringbone pattern of BrikStone. The chamfered finish with beveled edge is perfect for an even walking surface that still adds texture to your hardscaping.

SPECIFICATIONS

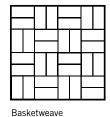
	BrikStone 60 mm	BrikStone 80 mm
DIMENSIONS	4" x 8" x 2 ^{3/8} "	4" x 8" x 3 ^{1/8} "
PIECES/PALLET	540	432
SQ. FT./PALLET	120	96
WEIGHT/PALLET	3,210 lbs.	3,400 lbs.
BANDS/PALLET	6	6
SQ. FT./BAND	20	16

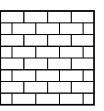
PATTERNS





45° Herringbone





Running Bond

FINISHES

Flat face, distressed face and edges. CHAMFERED | Flat face, beveled edges.

See pages 60-61 for custom colors, finishes, and sizes.

COLORS



Kanawha Red



Blue Ridge Range



Pamlico Range





Chesapeake Range



CottageStone

Slip into the warmth of a well-loved retreat



Inviting and comfortable. Warm and relaxing. That's the look and feel you'll achieve with CottageStone. Available in four distinct sizes, these pavers fit together to make an eye-pleasing arrangement whether you're building a garden path, a bungalow walkway, or casual outdoor area.

OPPOSITE: An interesting "I" pattern using 6" x 6" and 6" x 9" pavers; all in James River Range with a Cobbled finish. This is complemented by our Highland Stone Freestanding Wall in Blue Ridge Range color.



Design Tip

Placement of stones can change your look. When used horizontally, pavers can elongate the look of a walkway or make a small space look larger.

When used vertically, pavers can make a long walk look accessible or make a large space more inviting.



When you're looking for a softer, natural look, CottageStone does the trick. It works well with both large expanses and small intimate spaces to give a professional touch to your landscaping.



NATURALLY BEAUTIFUL

When you combine CottageStone with other Eagle Bay pavers, you can design an exciting combination that adds beauty and value to the property.







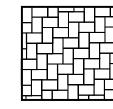
COTTAGESTONE



SPECIFICATIONS

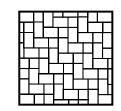
CottageStone 60 mm			CottageStone 80 mm			
DIMENSIONS	6" x 6" x 2 ^{3/8} "	6" x 9" x 2 ^{3/8} "	9" x 9" x 2 ^{3/8} "	12" x 12" x 2 ^{3/8} "	6" x 6" x 3 ^{1/8} "	6" x 9" x 3 ^{1/8} "
PIECES/PALLET	420	300	200	120	336	240
SQ. FT./PALLET	105	112.5	112.5	120	84	90
WEIGHT/PALLET	2,830 lbs.	3,040 lbs.	3,050 lbs.	3,260 lbs.	3,000 lbs.	3,230 lbs.
BANDS/PALLET	7	5	5	4	7	5
SQ. FT./BAND	15	22.5	22.5	30	12	18

PATTERNS

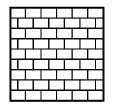




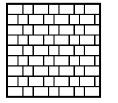
FINISHES



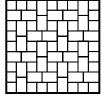
90° Herringbone (6"x6" + 6"x9")



Running Bond (6"x9" only)



Running Bond (6"x6" + 6"x9")





COLORS

Crimson Range

Blue Ridge Range



Chesapeake Range

TEXTURED COBBLED

Dimpled face. Dimpled face, distressed face and edges.

Flat face, distressed face and edges.

See pages 60-61 for custom colors, finishes, and sizes.

CHAMFERED Flat face, beveled edges.

Color: Chesapeake Range

Blue Ridge Range

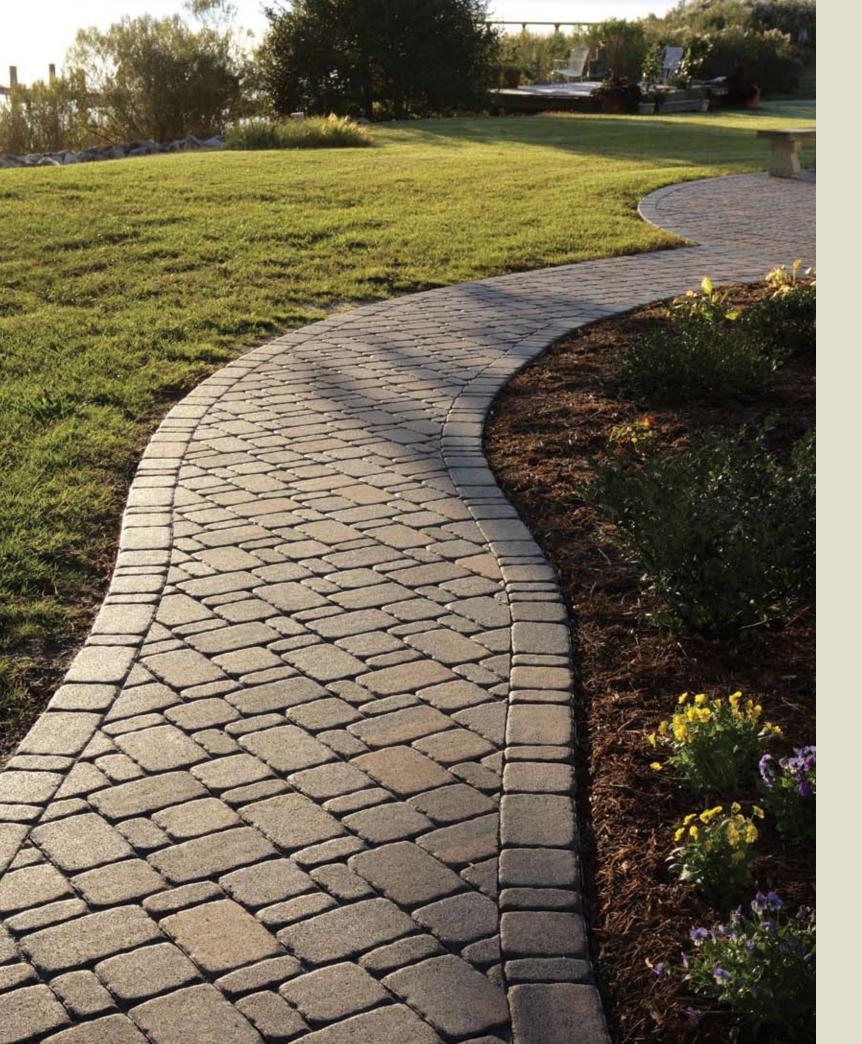
PAGE 10 Top Left Finish: Textured; Color: James River Range and Pamlico Range At Right Finish:

Antiqued; Color: Pamlico Range and Crimson Range

Bottom Middle Finish: Cobbled; Color: James

PAGE 11 Top Left Finish: Antiqued; Color: Pamlico Range Top Right Finish: Chamfered;

II



KingsLand

Design driveways, paths, and patios with this elegant choice



Adding texture and shape to your outdoor living areas results in a rich, elegant look. The traditional look of KingsLand pavers lets you use your imagination to create a place where timeless beauty mixes with durability.

OPPOSITE: This beautiful pathway, with a wet look sealant, uses KingsLand pavers in the Traditional finish and Pamlico Range color.





Design Tip

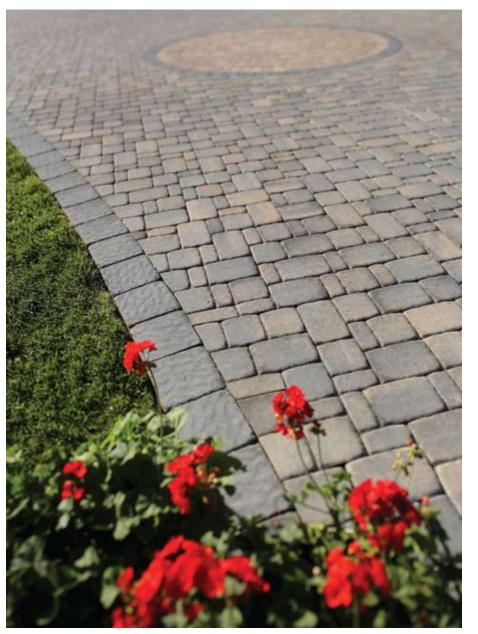
Take into account the colors of the bricks or siding of a residence or building when choosing colors for pavers and walls.

Matching the original materials creates a more harmonious look while using contrasting colors can create dynamic curb appeal. Consider mixing finishes as well to give a more custom look.

PAGE 14 Top Finish: Traditional; Color: Pamlico Range Bottom Left Finish: Traditional; Color: Blue Ridge Range Bottom Right Finish: Traditional; Color: Pamlico Range

PAGE 15 Top Left Finish: Traditional; Color: Pamlico Range Top Right Finish: Traditional; Color: Blue Ridge Range. CottageStone border in Sahara color.





KINGSLAND



ADD BOTH SIZE AND DIMENSION

Take a step away from the ordinary with KingsLand. Its random pattern gives a fresh appearance to drives, walkways, and patios. Various sizes of pavers add to the charm and unique look that's Eagle Bay.

COLORS



Crimson Range



Blue Ridge Range



Pamlico Range



PATTERN

Random

See pages 60-61 for custom

James River Range



Chesapeake Range

SPECIFICATIONS

KingsLand 3-Piece Modular System

DIMENSIONS	3" x 6" x 2 ^{3/8} " 6" x 6" x 2 ^{3/8} " 6" x 9" x 2 ^{3/8} " (3-Piece Modular)	
RATIO/PALLET	160 pieces of each size per cube	
SQ. FT./PALLET	120	
WEIGHT/PALLET	3,220 lbs.	

FINISHES

Flat face, distressed face and edges. TRADITIONAL Very slight dimpling, rounded edge.

15



EPICSTONE

Make a big, bold, beautiful statement with this stone's unique hand-finished look



Like the strong, silent type in an epic war movie, you can always count on this paver for areas that carry a lot of weight. EpicStone is the right choice for driveways, walks, and patios where you want a feeling of scale and importance. And the wide range of colors allows you to coordinate both landscape and building to create a pleasing, cohesive design.

OPPOSITE: This riverside patio was created with EpicStone pavers in Pamlico Range with a Cobbled finish.

EPICSTONE



EXPECT THE UNEXPECTED

Pavers don't have to be boring, and EpicStone is proof. With a dimpled face and distressed face and edges, this paver is bold and unexpected. Its strength and durability make it the stone of choice for a powerful statement on a walkway, patio, or driveway.



Design Tip

Carefully look at the landscape during the planning and design phase. Are there lots of bushes and trees? Or is it out in the open? Is the area prone to wetness?

Knowing and understanding the environment is key to a successful hardscape installation.



PAGE 18 Top Left Finish: Cobbled; Color: Pamlico Range **Top Right** Finish: Cobbled; Color: Crimson Range Bottom Left Finish: Cobbled; Color: Pamlico Range

PAGE 19 Top Left Finish: Cobbled; Color: Pamlico Range Top Right Finish: Cobbled; Color: Pamlico Range Bottom Left Finish: Cobbled; Color: Pamlico Range



CHOOSE YOUR HUE

Capture the color of nature with EpicStone pavers from Eagle Bay. Choose a dramatic look to contrast with the surroundings, or pick a neutral, elegant color to blend in and complement plantings and landscaping.

PATTERN

Random

See pages 60-61 for custom colors, finishes, and sizes.

COLORS



Crimson Range



Blue Ridge Range



Pamlico Range



James River Range



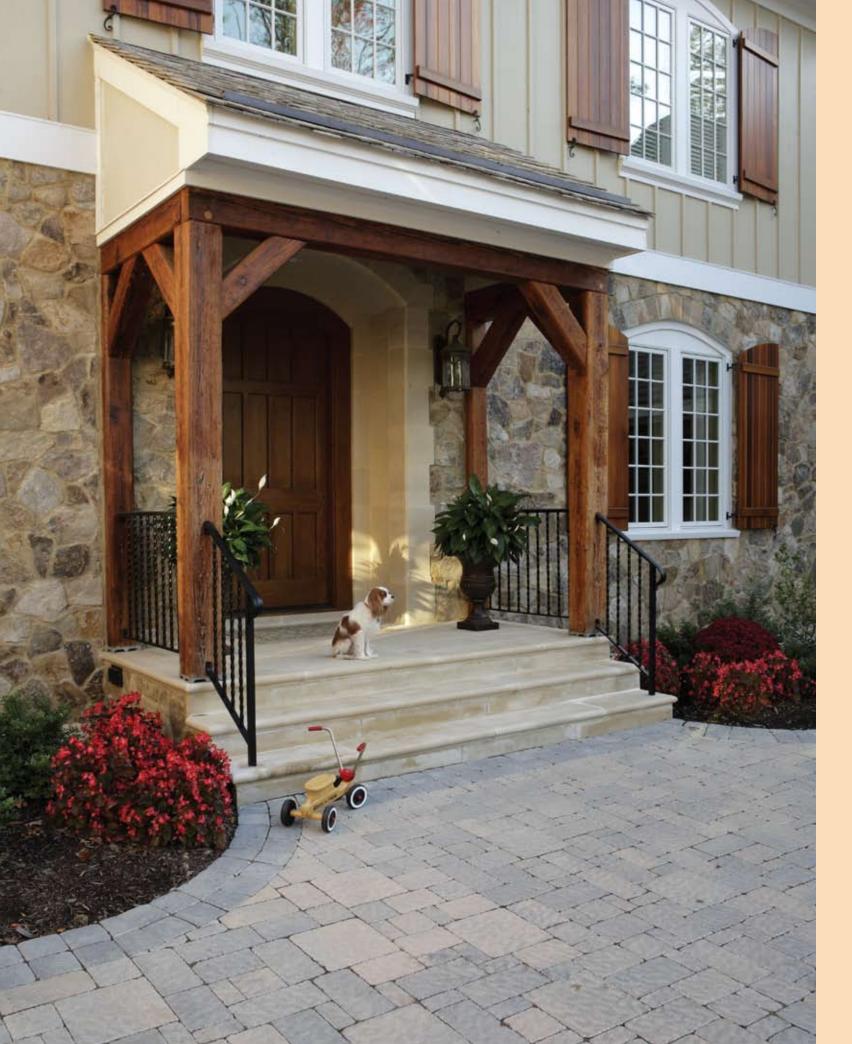
SPECIFICATIONS

EpicStone 3-Piece Modular System

DIMENSIONS	5" x 9" x 3 ^{1/8} " 9" x 9"x 3 ^{1/8} " 9" x 14" x 3 ^{1/8} " (3-Piece Modular)
RATIO/PALLET	5" x 9" – 80 pcs. (45%) 9" x 9" – 48 pcs. (27.5%) 9" x 14" – 48 pcs. (27.5%)
SQ. FT./PALLET	101.25
WEIGHT/PALLET	3,435 lbs.

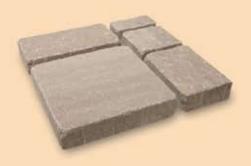
FINISHES

Dimpled face, distressed face and edges.



GRANDCAY

Random patterns and textured finishes create a look of understated elegance



Hit a new level of sophistication with GrandCay.

From dimpled to distressed, this paver brings both style and snap to poolsides, patios, walkways, and more. The five-piece modular system allows your sense of fashion to take flight in colors ranging from warm Crimson to cool Blue Ridge.

OPPOSITE: GrandCay pavers in a Cobbled finish and Pamlico Range color give this elegant driveway an Old World charm. The border is in the Chesapeake Range color.

GRANDCAY



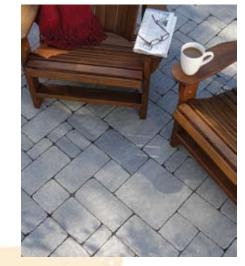
TRY TEXTURE

GrandCay offers a dimpled face that adds dimension and depth to a patio or walkway.

Design Tip

Patios can be used for many different activities, including dining, recreation, and quiet time. To make the right statement for your patio, consider the site, style, and materials.

If you want an intimate feeling for a conversation area, smaller stones might do the trick. A bolder statement for a more expansive space can be achieved with larger stones and contrasting colors. Adding steps and patterns put a crowning touch to the design.

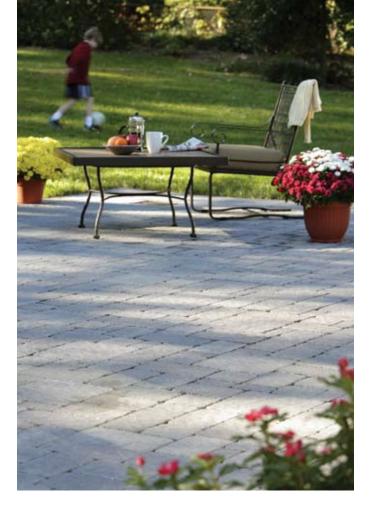






PAGE 22 Top Left Finish: Textured; Color: James River Range Middle Left Finish: Cobbled; Color: Chesapeake Range Middle Right Finish: Cobbled; Color: Pamlico Range Bottom Right Finish: Cobbled; Color: Sahara and James River Range

PAGE 23 Top Left Finish: Cobbled; Color: Chesapeake Range Top Right Finish: Textured; Color: James River Range





PERFECT FOR PATIOS OR POOLS

The modular system of GrandCay pavers lends itself well to both small patios and large pool surrounds. Using a random pattern and textured finish, these pavers are just the thing to make a spectacular design statement.

COLORS



Crimson Range



Blue Ridge Range

Pamlico Range

GrandCay 5-Piece Modular System

DIMENSIONS 3" x 6" x 23/8" 6" x 6" x 23/8" 6" x 9" x 23/8" 6" x 12" x 23/8" 12" x 12" x 23/8" (5-Piece Modular)

RATIO/PALLET 3" x 6" - 120 pcs. (12.5%) 6" x 6" - 60 pcs. (12.5%) 6" x 9" - 84 pcs. (27%) 6" x 12" - 60 pcs. (25%) 12" x 12" - 24 pcs. (21%)

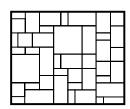
SQ. FT./PALLET 115.5

WEIGHT/PALLET 3,120 lbs.

SPECIFICATIONS

PATTERN

Random



FINISHES

TEXTURED

Dimpled face, distressed face and edges. Dimpled face.

James River Range



23

See pages 60-61 for custom colors, finishes, and sizes.



CIRCLESTONE

Use soft edges and curves for an intimate, personal look



From the edge of a seashell to the canopy of a tree, curves reflect nature at its best. CircleStone pavers allow you to bring the softness of nature into your own world. Try a pattern at the end of a walk, or enhance a patio with a focal point. Any way you choose to use it, you'll find our CircleStone kit makes it easy to create a personalized look.

OPPOSITE: This poolside retreat uses CircleStone pavers in the Sahara color with an Antiqued finish.

This is framed by a GrandCay deck in James River Range color with a Textured finish.



DESIGN WITH IMAGINATION

A classic labyrinth pattern with Eagle Bay's CircleStone can be used to create a peaceful, meditative pattern that invites discussion and contemplation. Or create a focus on a patio, pool area, or driveway with multiple circles.



PAGE 26 Top Left Finish: Antiqued; Color: Sahara Bottom Left Finish: Cobbled; Color: Buff Middle Right Finish: Antiqued; Color: Sahara

PAGE 27 Top Left Finish: Textured; Color: James River Range Bottom Left Finish: Cobbled; Color: James River Range



Design Tip

When confronted with a large area, try breaking it up into smaller sections. For example, make one area for informal seating and conversation, while another can be reserved for grilling and food preparation.

Color, texture, and size can help indicate purpose and transitions of the areas.



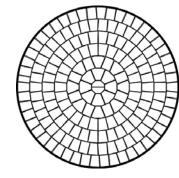
CIRCLESTONE

ENHANCED OUTDOOR LIVING

The right paver and design can create a space that brings gracious living outdoors. Note how CircleStone can act as a visual cue for the center of a driveway or the placement of a café table and chairs on a patio.



PATTERN



9.35' Diameter

COLORS

Crimson Range



Blue Ridge Range



Pamlico Range



James River Range



SPECIFICATIONS

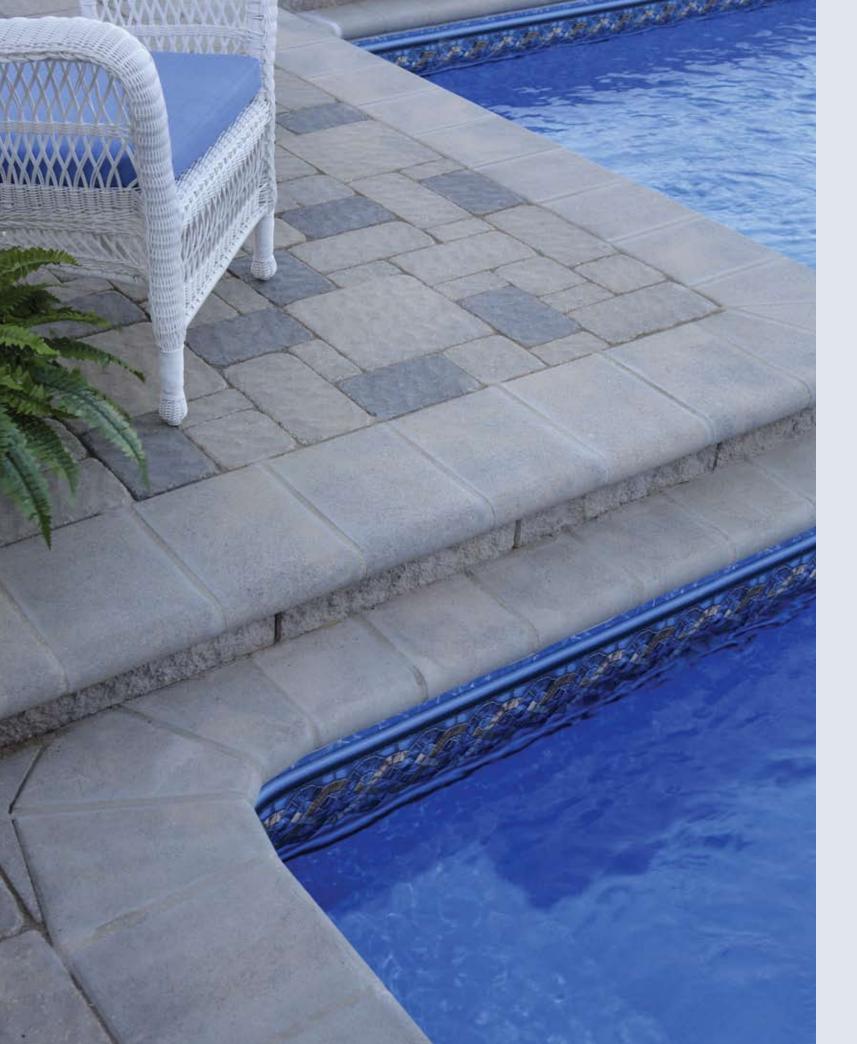
CircleStone

DIMENSIONS	9.35' diameter x 2 ^{3/8} " thick	NOTE:
SQ. FT./PALLET	76.25	For ease of installation, each CircleStone kit contain
WEIGHT/PALLET	2,130 lbs.	just five different shapes.

FINISHES

ANTIQUED	Flat face, distressed face and edges.
COBBLED	Dimpled face, distressed face and edges.
TEXTURED	Dimpled face.

See pages 60-61 for custom colors, finishes, and sizes. Visit www.eaglebayusa.com for detailed installation instructions.



COPINGSTONE

Add the right finishing touches for a complete, sophisticated appearance



Whether you're designing a pool edge, seating wall, or stairway,
you need a finishing touch that lends both style and safety.

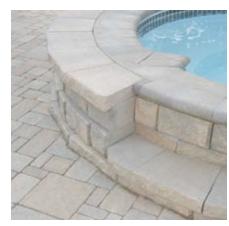
CopingStone pavers feature a smooth, "bull-nose" edge that gives a sophisticated look while softening sharp angles. And with a range of colors, you can add matching or contrasting details for a rich look.

OPPOSITE: CopingStone in the Pamlico Range color is the perfect frame for this pool setting.

LIFE ON THE EDGE

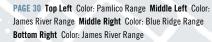
Adding Eagle Bay CopingStone to your landscaping gives a final polish to your design. Each one has a "bull-nose" that offers a practical solution to sharp edges and rough corners. Plus a variety of colors mean you can match almost any of our pavers.



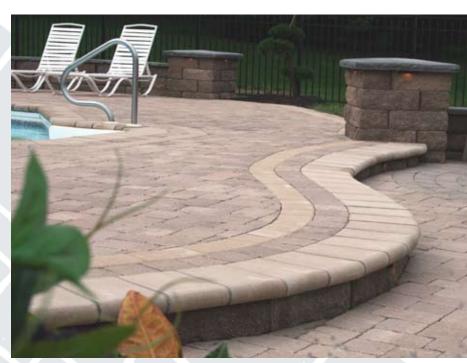


SMOOTH AND EASY

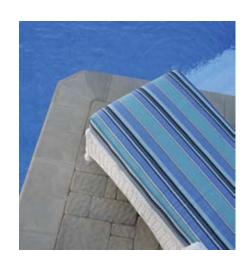
Rounded for a soft edge and practical use, coping stones are not only for stairs and seating areas. Think out of the box and construct a custom fire pit or surround a hot tub. These specialty stones add both beauty and practicality to every hardscape design.



PAGE 31 Top Left Color: Sahara Top Right Color: Pamlico Range Bottom Left Color: Sahara



COPINGSTONE



Design Tip

When working with a pool area, keep in mind that you should reflect the nature and shape of the pool, as well as how the space will be used. Hardscaping should help to anchor the area and make a transition from the home to the pool.





COLORS

Blue Ridge Range







See pages 60-61 for custom colors, finishes, and sizes.

DIMENSIONS

PIECES/PALLET

CopingStone

9" x 12" x 2^{3/8}"

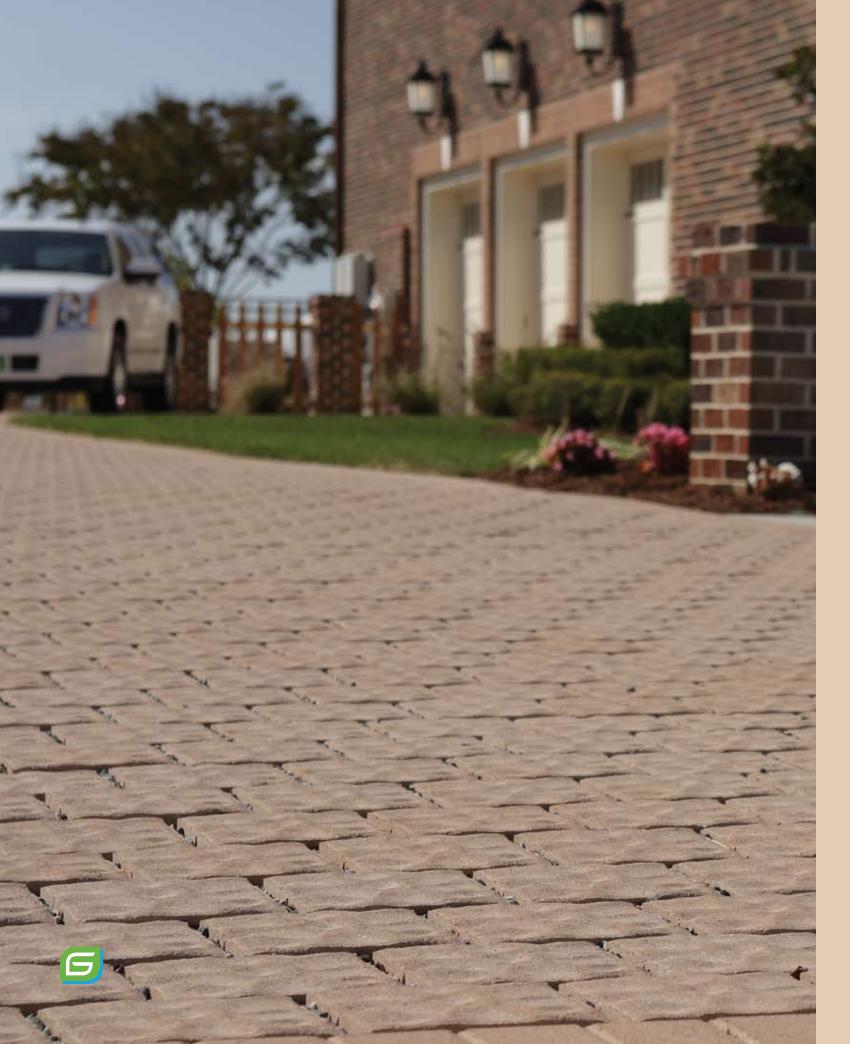
108

81

3

27

2,220 lbs.



PERMEABLE PAVEMENT

Protect the environment around you and look good doing it



Need a way to channel water, control runoff, and deal with roadway contaminants? These permeable pavers enable you to protect your environment while allowing areas such as parking lots, driveways, and low-speed roads to keep within your design aesthetic.

OPPOSITE: This driveway uses SF Rima[™] pavers in Buff color with a Textured finish.

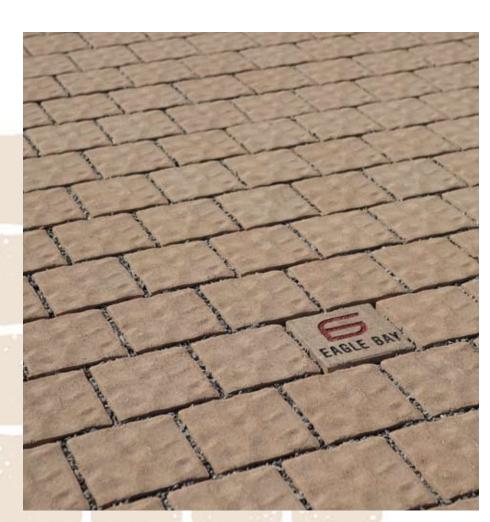


$R I M A^{\scriptscriptstyle{TM}} =$

34



Need a new way to manage water? Try this permeable paver from Eagle Bay. Used correctly, our SF Rima™ paver will help control water runoff, decrease the impenetrable surface area of parking lots and driveways, refresh the aquifer, and ecologically manage roadway contaminants such as oil and antifreeze. In addition, SF Rima™ is a durable paver that can withstand heavy traffic, so it is an excellent choice for large commercial and industrial projects.





PAGE 34 Top Right SF Rima™ Finish: Chamfered; Color: Chesapeake Range **Bottom Left** SF Rima[™], Finish: Textured; Color: Buff

PAGE 35 Top Left Turfstone, Color: Natural Gray Middle Left Turfstone, Color: Natural Grav Bottom Left VS-5™ Eco, Color: Natural Gray

SPECIFICATIONS

	SF Rima™
DIMENSIONS	81/4" x 81/4" x 31/8"
PIECES/PALLET	216
SQ. FT./PALLET	102
WEIGHT/PALLET	3,530 lbs.
BANDS/PALLET	6
SQ. FT./BAND	17

FINISHES

CHAMFERED Flat face, beveled edges. TEXTURED Dimpled face.

COLORS



See pages 60-61 for custom colors, finishes, and sizes.

James River Range

PERMEABLE PAVEMENT





TURFSTONE 🗐

Turfstone pavers are a high-tech paver designed for environmentally sensitive areas. These pavers allow rainwater to filter through in a slow, even way, resulting in the control and stabilization of soil erosion. And because the unique design allows greenery to grow through the paver, this product works well in areas where the look of nature needs to be preserved.



SPECIFICATIONS

	TurfStone
DIMENSIONS	15 ^{5/8} " x 23 ^{5/8} " x 3 ^{5/8} "
PIECES/PALLET	40
SQ. FT./PALLET	106.8
WEIGHT/PALLET	2,660 lbs.

COLORS

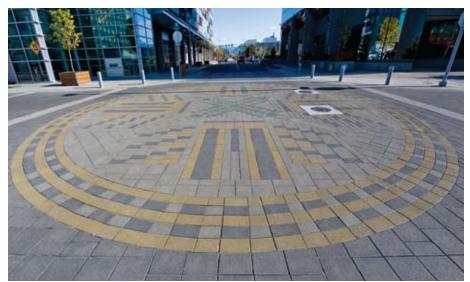


See pages 60-61 for custom colors, finishes, and sizes.

Natural Gray

$V S - 5^{\text{m}} E C O$

Reduce stormwater and pollution with this permeable concrete paver system. With shift resistance on five sides and large drain joints, the VS-5™ Eco works well with residential roads, industrial yards, residential and commercial parking lots, driveways, walkways, plazas, and more.



© Photo by Ken Graham Photography



SPECIFICATIONS

		VS-5™ ECO
DIMENSI	ONS	$9^{1/2}$ " x $9^{1/2}$ " x $3^{1/2}$ "
PIECES/F	PALLET	140
SQ. FT./F	PALLET	87
WEIGHT/	PALLET	3,190 lbs.

COLORS



See pages 60-61 for custom colors, finishes, and sizes.

James River Range



35

protect Natural Resources on every front

Eagle Bay Hardscape Products is protecting our natural resources on a variety of fronts: shoreline erosion control, stormwater management, tree-saving wall solutions, organic paver sand, and wall structures that reduce excavation.

KEEP SHORELINE EROSION AT BAY



Unprotected waterfront property erodes away at an average rate of about 2.5 feet annually.* Not only is valuable property lost, but water quality is also affected when erosion occurs. To make sure that erosion is kept to a minimum, use Eagle Bay's Anchor™ segmental retaining wall systems.

These wall systems offer a durable, functional, and aesthetically pleasing solution to shoreline erosion. As engineered, the dry-stacked retaining wall allows water to penetrate a specially constructed reinforced zone behind the wall. The water then drains out slowly, leaving the shoreline strong and in place.

MANAGE STORMWATER WITH EASE

Stormwater flowing off asphalt or concrete carries with it contaminants: oil, antifreeze, metal particulates and dirt. Gushing down a storm sewer, this leads to stream bank erosion and downstream flooding, as well as pollution.

To battle this, Eagle Bay offers several products that can help builders work with stormwater effectively. SF-Rima™, Turfstone and VS-5™ Eco are all products that have permeability and can deal with water effectively.







LANDMARK® SYSTEM

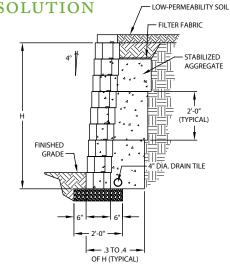


The Landmark® system can be attached directly to soil nails or rock bolts, eliminating extensive excavation. This feature also saves trees that would have been removed in the excavation.

USE STABILIZED AGGREGATE FOR AN UNCONVENTIONAL SOLUTION

If there isn't enough space to construct a conventional retaining wall with geosynthetic reinforcement or if poor in-fill soils are your challenge, stabilized aggregate can be an effective option.

A cost-effective, non-conventional retaining wall option, building with stabilized aggregate offers unique solutions to difficult site problems. Excavating costs can be dramatically reduced and excavation depth can be minimized to preserve property.



FILL PAVER JOINTS WITH ENVIROBOND™

Faced with the challenge of filling joints and voids, installers rely on Envirobond™ to solve this problem with an environmental solution. This company has revolutionized the hardscaping industry by introducing a line of organically stabilized joint sand and stone. Materials from Envirobond™ reduce erosion and maintenance, making this product a smart choice. Eagle Bay is proud to be an Envirobond™dealer and distributor.

Cradle to Cradle™ Products

The Cradle to Cradle[™] designation means that companies use environmentally safe and healthy materials in their design.

These can include material reutilization, such as recycling or composting; the use of renewable energy and energy efficiency; efficient use of water; or maximum water quality associated with the design and production. Eagle Bay offers several products that have this impressive designation.



Get Your LEED® Certification

Did you know that the U.S. Green Building Council (USGBC) endorses Cradle to Cradle Certified^{c™} products in their LEED (Leadership in Energy and Environmental Design) Certification criteria? You can even earn a LEED Innovation Point for projects using a percentage of Cradle to Cradle Certified^{c™} products.

Builders who want to work with the LEED Green Building Rating System™ can use some of Eagle Bay's products to help their projects qualify. Please see your Eagle Bay representative for more information.

FEATURED PRODUCTS

Diamond Pro® Retaining Wall Page 46 SF-Rima™ Page 34 Landmark® Wall System Page 52

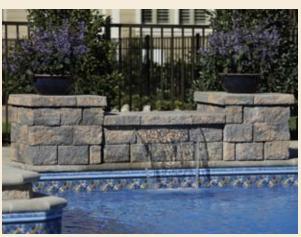
OTHER PERMEABLE PRODUCTS

TurfStone Page 35 VS-5™ Eco Page 35

















WALLS

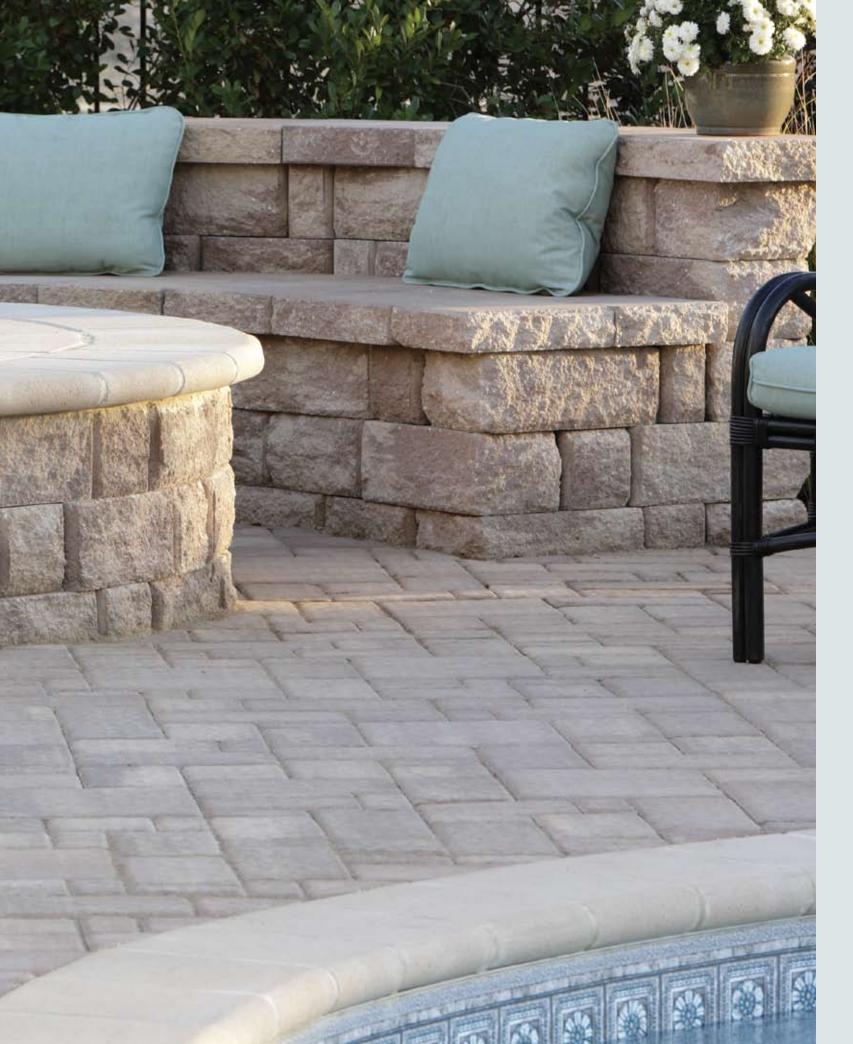
With Eagle Bay retaining walls
and free standing walls, you can add
structure, define a boundary, or create
an environmentally sound barrier.
Our blocks are developed with strength,
beauty and durability in mind, so you
can use them with confidence in both
residential and commercial applications.











HIGHLAND STONE®

RETAINING & FREE STANDING WALLS



All over New England you'll find rough rock walls that are used to define property lines. Now you can have that classic feel of handcrafted workmanship with our Highland Stone® products. The variety of size and shape make every wall or terrace a masterpiece destined to become its own classic. And you can add to the dimension of your design with curved or straight applications.

OPPOSITE: A sitting area, fire pit, and wall are made of Highland Stone® Free Standing Wall in James River Range. Poolside deck is GrandCay pavers in James River Range color, Textured finish.



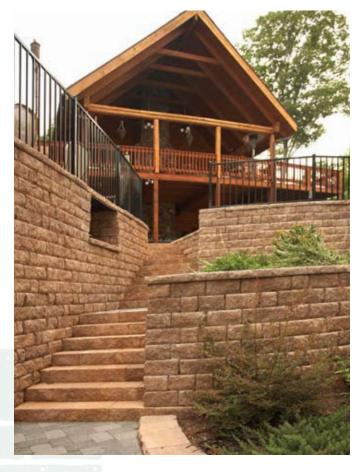
HIGHLAND STONE®





RETAINING WALLS







BEAUTY AND STRENGTH

A Highland Stone® retaining wall is the right choice when you want to blend strength with beauty. And no two stones are exactly alike, which adds to the natural texture and feeling of the great outdoors.

REACH FOR NEW HEIGHTS

Retaining walls get a new lease on life with the color choices and distinctive textures of Highland Stone® products. A look like this can elevate your design and create a lasting impression.



SPECIFICATIONS

Highland Stone® Retaining Walls

DIMENSIONS	6" x 18" x 12"	6" x 12" x 12"	6" x 6" x 12"	3" x 18" x 11 ^{1/2} "	3" x 12" x 11 ^{1/2} "	3" x 6" x 11 ^{1/2} "
SQ. FT./PIECE	.75	.50	.25	.375	.25	.125
WEIGHT/PIECE	80 lbs.	60 lbs.	30 lbs.	43 lbs.	29 lbs.	14 lbs.
QTY./PALLET	16	16	16	32	32	32
WEIGHT/PALLET	2,780 lbs.* ··			2,820 lbs.* · · ·		
SQ. FT./PALLET	24* ·····			24* ·····		

^{*}Equal amount of each size palletized together

See pages 62-63 for custom colors, finishes, and sizes.

COLORS



James River Range



Blue Ridge Range



Pamlico Range





Crimson Range



PAGE 42 Top Left Color: James River Range Top Right Color: James River Range Bottom Right Color: James River Range PAGE 43 Top Left Color: Blue Ridge Range Top Right James River Range

A WORK OF ART

When your design calls for a handcrafted look to complement the surroundings, Highland Stone® free standing walls work well. Each piece features a slightly rough finish to give a natural feeling.



Design Tip

Don't forget that you can use small walls as additional seating areas. Making them the right height and width will accommodate extra visitors for parties and special occasions.

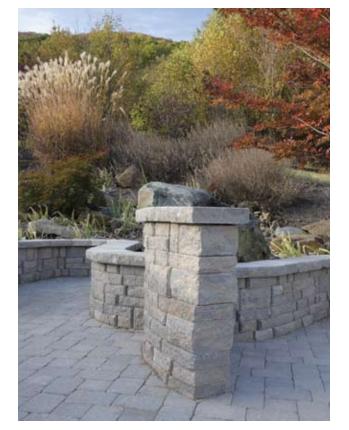




PAGE 44 Top Right Color: Pamlico Range Bottom Left Color: Blue Ridge Range Bottom Right Color: James River Range

PAGE 45 Top Left Color: Blue Ridge Range Top Right Color: Pamlico Range

HIGHLAND STONE® FREE STANDING WALLS





MAKE BOUNDARIES BEAUTIFUL

Gorgeous surroundings call for a look that's equally stunning. The rough-hewn style of Highland Stone® products can blend into natural settings with style and substance.

COLORS



James River Range



Blue Ridge Range



Pamlico Range



Chesapeake Range



Crimson Range



3" MEDIUM

6" MEDIUM



3" SMALL



6" SMALL



SPECIFICATIONS

6" LARGE

Highland Stone® Free Standing Walls							Column Unit
DIMENSIONS	6" x 18" x 9"	6" x 12" x 9"	6" x 6" x 9"	3" x 18" x 9"	3" x 12" x 9"	3" x 6" x 9"	6" x 18" x 9"
SQ. FT./PIECE	.71	.46	.25	.36	.23	.10	.75
WEIGHT/PIECE	72 lbs.	47 lbs.	21 lbs.	36 lbs.	23 lbs.	10 lbs.	76 lbs.
QTY./PALLET	20	20	20	40	40	40	40
WEIGHT/PALLET	2,860 lbs.* · ·			2,860 lbs.* ··	3,110 lbs.		
SQ. FT./PALLET	27* ·····			27* · · · · · · ·			30

^{*}Equal amount of each size palletized together

See pages 62-63 for custom colors, finishes, and sizes.



DIAMOND® RETAINING WALLS



Straight or beveled, the clean, classic lines of Diamond* products can make your project come alive. A special patented rear-lip design allows your imagination to take flight as you work on walls, terraces and grades.

Choose a straight edge or a curved design with this flexible block.

DIAMOND PRO®

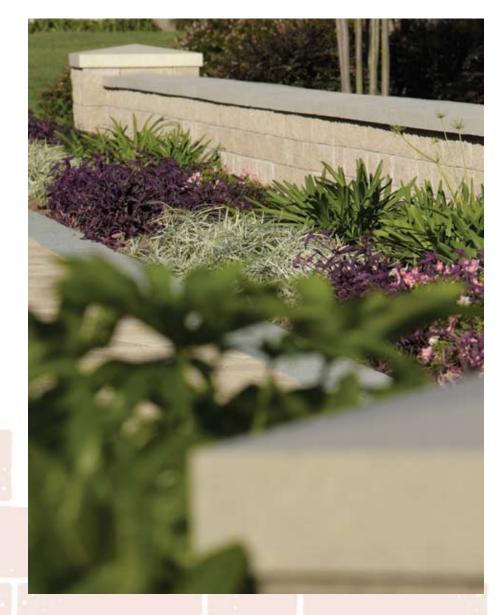
RETAINING WALLS



The best among us often become legends. Diamond Pro® and
Diamond Pro Stone Cut™ are perfect examples. Known to be strong,
solid performers, this family of blocks is one of the most specified retaining
wall systems for commercial applications. And with a number of colors and
a choice of textures, you'll be pleasantly surprised at its wide versatility.

OPPOSITE: A terraced wall of Diamond Pro Straight Cut[™] blocks in James River Range.





Design Tip

When you're working with a sloping yard or an irregular shape, using a tiered design can help. Each tier can have its own personality, so one section can work as an eating area where another can be set up for conversation and quiet time.



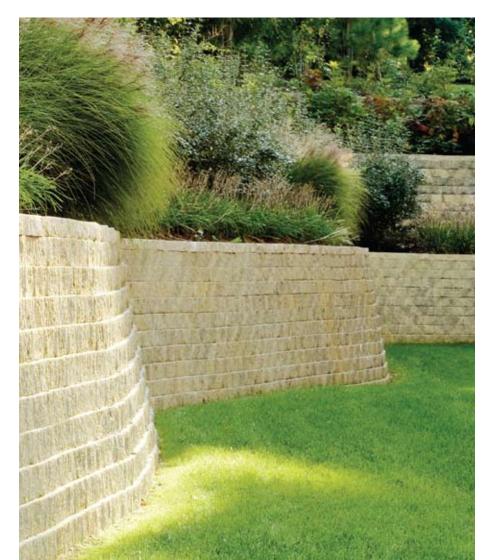


VERSATILITY REIGNS

If you're searching for a block that grants you versatility in your design, Diamond® retaining walls give you what you're looking for. Available in both straight and beveled, these blocks let you create with ease.

PAGE 48 Top Left Diamond® Straight, Color: Sahara Top Right Diamond® Straight, Color: Sahara Middle Right Diamond® Beveled, Color: Brown

PAGE 49 Top Left Diamond® Straight, Color: Blue Ridge Range Top Right Diamond® Straight, Color: James River Range



DIAMOND® RETAINING WALLS



FLEXIBILITY COUNTS

Adding curves to a wall with Diamond® block can give a designer look to a large space. The patented rear-lip feature along with the tapered nature makes working with curves and tiered structures simpler than ever before.

SPECIFICATIONS

	Diamond® Straight	Diamond® Beveled
DIMENSIONS	6" x 17 ^{1/4} " x 12"	6" x 15 ^{1/4} " x 12"
SQ. FT./PIECE	.72	.67
WEIGHT/PIECE	75 lbs.	71 lbs.
QTY./PALLET	45	45
WEIGHT/PALLET	3,450 lbs.	3,250 lbs.
SQ. FT./PALLET	32.4	30.15



COLORS



James River Range



Blue Ridge Range



Pamlico Ridge



DIAMOND® STRAIGHT

DIAMOND® BEVELED



DIAMOND PRO® RETAINING WALLS

DIAMOND PRO STONE CUT™









PAGE 50 Top Left Diamond Pro® Straight, Color: Blue Ridge Range Middle Right Diamond Pro® Straight, Color: James River Range

PAGE 51 Top Left Diamond Pro Stone Cut™ Color: Pamlico Range **Top Right** Diamond Pro Stone Cut[™], Color: James River Range Middle Right Diamond Pro Stone Cut™, Color: James River Range

PROTECT ON LAND OR WATER

Working with nature is sometimes a tricky situation. Whether you're dealing with shoreline erosion issues or tall embankments, you need a strong, versatile product like Diamond Pro® block to work with — not against your design.



COLORS



James River Range



Blue Ridge Range



Natural Gray

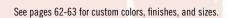




Sahara

SPECIFICATIONS

	Diamond Pro® Straight	Diamond Pro® Beveled			
DIMENSIONS	8" x 18" x 12"	8" x 18" x 12"			
SQ. FT./PIECE	1.00	1.00			
WEIGHT/PIECE	74 lbs.	71 lbs.			
QTY./PALLET	45	45			
WEIGHT/PALLET	3,390 lbs.	3,240 lbs.			
SQ. FT./PALLET	45	45			





DIAMOND PRO® STRAIGHT



DIAMOND PRO® BEVELED

A SHOW OF STRENGTH

Just because you're working with a large expanse doesn't mean you have to sacrifice looks. Diamond Pro Stone Cut™ blocks feature strength, flexibility, and colors to make every project look this good.

DIAMOND PRO STONE CUT™

SPECIFICATIONS

	Diamond Pro Stone Cut™
DIMENSIONS	8" x 18" x 12"
SQ. FT./PIECE	1.00
WEIGHT/PIECE	74 lbs.
QTY./PALLET	45
WEIGHT/PALLET	3,380 lbs.
SQ. FT./PALLET	45

See pages 62-63 for custom colors, finishes, and sizes.

COLORS



James River Range



Blue Ridge Range



Pamlico Ridge



Chesapeake Range





Landmark System



The transportation industry has high standards when it comes to retaining walls and block. Made for strength and durability, the Landmark® system meets every one of them.

VERTICA® RETAINING WALLS



If your project calls for a tall wall or a large-scale expanse, look to

Vertica® retaining walls. Made in earth tones of strong, durable material,
this stone will complement your project while holding up for years to come.

OPPOSITE: This state highway is bordered by a Landmark® wall in the Blue Ridge Range color.



LANDMARK® SYSTEM 5



LANDMARK® FULL

LANDMARK® HALF

SPECIFICATIONS

DIMENSIONS

SQ. FT./PIECE

WEIGHT/PIECE

QTY./PALLET

WEIGHT/PALLET

SQ. FT./PALLET

LANDMARK® TAPERED

LANDMARK® FOUNDATION

Landmark® Tapered

15" x 8" x 11^{7/8}"

.83

45

80 lbs.

3,720 lbs.

37.35

Landmark® Full

15" x 8" x 12^{5/8} "

.83

85 lbs.

3,960 lbs.

37.35

45

HIT THE HIGHWAY

State highway departments appreciate the strength of the Landmark® system. Made for extreme road conditions, it comes in four sizes for full flexibility.



PAGE 54 Top Right Landmark, Color: Blue Ridge Range Middle Right Landmark, Color: Blue Ridge Range

Landmark® Foundation

71/2" x 8" x 113/4"

.415

48 lbs.

3,160 lbs.

26.56

64

Landmark® Half

71/2" x 8" x 123/16"

.415

50 lbs.

3,360 lbs.

26.56

64

COLORS



James River Range



Natural Grev



Pamlico Range





Buff

See pages 62-63 for custom colors, finishes, and sizes.



READY FOR THE BIG JOBS

Big jobs call for big performance. That's why you need to specify this block for large-scale projects and your tallest walls. With Vertica® products, you can count on a solid structure each and every time.



SPECIFICATIONS

	Vertica® Straight
DIMENSIONS	8" x 18" x 12"
SQ. FT./PIECE	1.00
WEIGHT/PIECE	67.5 lbs.
QTY./PALLET	45
WEIGHT/PALLET	3,940 lbs.
SQ. FT./PALLET	45

See pages 62-63 for custom colors, finishes, and sizes.

COLORS



VERTICA®

James River Range



Natural Grey



Pamlico Range







Windsor Stone®

RETAINING WALLS



RETAINING WALLS



Turn garden walls into a work of art. Available in a rich palette of colors, this block is lightweight and easy to use even for weekend projects. With its beveled face, this block is perfect to create interesting small walls, benches, and planters.

SPECIFICATIONS

DIMENSIONS

SQ. FT./PIECE

WEIGHT/PIECE

QTY./PALLET

WEIGHT/PALLET

SQ. FT./PALLET

Windsor Stone®

4" x 12" x 8"

.33

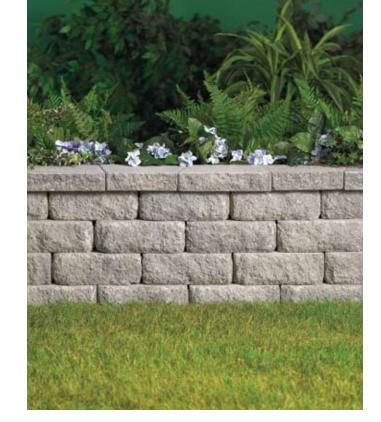
26 lbs.

2,560 lbs.

31.68

See pages 62-63 for custom colors, finishes,







PAGE 56 Top Right Windsor Stone, Color: Sahara Middle Right Windsor Stone, Color: Brown PAGE 57 Top Left Aspen Stone, Color: Chesapeake Range

Middle Left Aspen Stone, Color: James River Range



Small projects deserve a beautiful finish too. With a rough look, rounded corners, a variety of colors, and a manageable weight, Aspen Stone® blocks are the perfect choice for smaller spaces such as patio or garden walls. Even do-it-yourselfers can put together a wall project that has big impact.

COLORS



James River Range



Blue Ridge Range



Pamlico Range

SPECIFICATIONS

DIMENSIONS

SQ. FT./PIECE

WEIGHT/PIECE

QTY./PALLET WEIGHT/PALLET

SQ. FT./PALLET

and sizes.

Aspen Stone[®]

4" x 12" x 7"

.33

22 lbs.

100

See pages 62-63 for custom colors, finishes,

2,280 lbs.





Crimson Range







Natural Gray







Sahara

WALL ACCESSORIES

AUXILIARY PRODUCTS

COLUMN CAPS



CAST STONE COLUMN CAP
DIMENSIONS 29" x 29" WEIGHT 273 lbs.
QTY./PALLET 4 COLORS White, Buff, Gray (shown)



COLUMN CAP PEAKED ROCK FACE
DIMENSIONS 32" x 32" WEIGHT 280 lbs. QTY./PALLET 4
COLORS Gray, Brown (shown), Tan



CAST STONE COLUMN CAP WITH HOLE
DIMENSIONS 29" x 29" WEIGHT 273 lbs.
QTY./PALLET 4 COLORS White, Buff, Gray (shown)



COLUMN CAP LIGHT TOP ROCK FACE
DIMENSIONS 32" x 32" WEIGHT 250 lbs. QTY./PALLET 4
COLORS Gray, Brown, Tan (shown)



COLUMN CAP FLAT ROCK FACE
DIMENSIONS 32" x 32" WEIGHT 180 lbs. QTY./PALLET 6
COLORS Gray (shown), Brown, Tan

WALL CAPS



HIGHLAND CUT STRAIGHT CUT

DIMENSIONS 4" x 16" x 12" WEIGHT 50 lbs. QTY./PALLET 60



XL CAP
DIMENSIONS 3" x 18" x 13" WEIGHT 44 lbs. QTY./PALLET 72

STRAIGHT CUT

HIGHLAND CUT



ASPEN STONE® CAP

DIMENSIONS 23/8" x 12" x 71/2" WEIGHT 13 lbs. QTY./PALLET 144

STEPS

UNICAP



LANDSCAPE STEP

DIMENSIONS 6" x 16" x 48" WEIGHT 420 lbs. QTY./PALLET 6 COLORS Gray (shown), Brown, Buff

CURBSTONES, COLUMNS AND CORNERS



CURBSTONE

DIMENSIONS 3" x 8" x 8" WEIGHT 13 lbs. QTY./PALLET 180



COLUMN UNIT

DIMENSIONS 6" x 18" x 9" WEIGHT 75 lbs. QTY./PALLET 40



CORNER UNIT

DIMENSIONS 8" x 18" x 9" WEIGHT 101 lbs. QTY./PALLET 20

HARDSCAPE SEALANTS & CLEANERS

BY TECHNISEAL®

FILM-FORMING SEALANTS

WL4 Protective Sealant — Wet Look SIZE 1 Gal., 5 Gal.
EV Protective Sealant — Natural Color SIZE 1 Gal., 5 Gal.
JS Stabilizing Sealant SIZE 1 Gal., 5 Gal.

NON-FILM-FORMING SEALANTS

iN Penetrating Sealant — Invisible SIZE 1 Gal., 5 Gal. WR Water Repellent — Invisible SIZE 1 Gal. WLP Protector — Wet Look SIZE 1 Gal., 5 Gal.

CLEANERS

HP Hardscape Cleaner SIZE 1 Gal.

Sprayer for EC Efflorescence Cleaner
DG Dirt & Grease Cleaner SIZE 1 Qt.

RR Rust Remover SIZE 1 Qt.

PTR Paint. Tar and Rubber Remover SIZE 1 Qt.

SAND STABILIZERS

EC Efflorescence Cleaner SIZE 1 Gal

ORGANIC JOINT STABILIZERS BY ENVIROBOND®

EnviroSand SIZE 55 lb./Bag COLORS Natural, Granite EnviroStone SIZE 55 lb./Bag COLORS Natural, Granite

POLYMERIC SANDS BY TECHNISEAL®

RG-Polymeric Sand SIZE 66 lb./Bag COLORS Tan, Granite HP-Polymeric Sand SIZE 66 lb./Bag COLORS Tan, Granite

FENCE POST ACCESSORIES

Sleeve-It[™] System

EDGE RESTRAINT

Snap Edge SIZE 8' Sections
Beast Edging SIZE 8' Sections
Landscape Spikes SIZE 10"



HARDSCAPE SEALANTS & CLEANERS

HARDSCAPE LIGHTING

BY KERR LIGHTING

PAVER LIGHT KIT

4" x 8" Paver Light Kit (8-Pack)

6" x 6" Cottage Stone Paver Light Kit (8-Pack)

6" x 9" Cottage Stone Paver Light Kit (6-Pack)

INDIVIDUAL PAVER LIGHTS

4" x 8" Paver Light with 4 Watt Bulb

6" x 6" CottageStone Paver Light

6" x 9" CottageStone Paver Light

RETAINING WALL LIGHT KIT

8" x 6" Retaining Wall Light Kit (4-Pack)

INDIVIDUAL RETAINING WALL LIGHT

8" x 6" Retaining Wall Light

GEO GRID & FILTER FABRIC

GEO GRID

Mirafi 2XT SIZE 4' x 45' SQ. YD. 20 Mirafi 3XT SIZE 6' x 150' SQ. YD. 100 Mirafi 5XT SIZE 6' x 150' SQ. YD. 100 Synteen 35 SIZE 12' x 150' SQ. YD. 200 Synteen 55 SIZE 12' x 150' SQ. YD. 200

FILTER FABRIC

140N Filter Fabric for Wall & Paver SIZE 3' x 100' (Roll) SQ. YD. 33.33 160N Filter Fabric for Retaining Wall SIZE 12.5' x 300' (Roll) SQ. YD. 417 500X Filter Fabric for Paver SIZE 6' x 100' (Roll) SQ. YD. 66.67

CONCRETE ADHESIVES

PaverBond SB10 SIZE 10.5 oz. RG-Concrete Adhesive SIZE 10 oz., 29 oz.

For more information on our Auxiliary Products, consult your local dealer or visit www.eaglebayusa.com.



EDGE RESTRAINT



HARDSCAPE LIGHTING

58

PAVER DETAILS

		SPECI	FICAT	IONS			SOLI	D COLC	ORS		BLEN	DED C	OLORS		
	FACE & FINISH OPTIONS	QUANTITY Per Pallet	SQ. FT. Per pallet	WEIGHT Per Pallet	BANDS Per Pallet	SQ. FT. Per band	BUFF	KANAW HA Red	SAHARA	SLATE	BLUE RIDGE Range	CHESAPEAKE Range	PAMLIC O Range	CRIMSON Range	JAMES RIVER Range
	Chamfered	•		'	1		•	ı	<u> </u>		•				
	4" x 8" x 2 ^{3/8} " (60mm)	540	120	3,210	6	20		V	•	V	~	~	~	~	~
BRIKSTONE	4" x 8" x 3 ^{1/8} " (80mm)	432	96	3,400	6	16		•	•	~	•	•	•	•	•
	Antiqued														
	4" x 8" x 2 ^{3/8} " (60mm)	540	120	3,210	6	20		~	•	~	~	~	~	~	~
	Chamfered														
	6" x 6" x 2 ^{3/8} " (60mm)	420	105	2,830	7	15	•	•	•	•	~	~	~	~	~
	6" x 9" x 2 ^{3/8} " (60mm)	300	112.5	3,040	5	22.5		•	•	•	~	~	~	~	~
	9" x 9" x 2 ^{3/8} " (60mm)	200	112.5	3,050	5	22.5	•	•	•	•	•	•	•	•	•
	12" x 12" x 2 ^{3/8} " (60mm)	120	120	3,260	4	30	•	•	•	•	•	•	•	•	•
	6" x 6" x 3 ^{1/8} " (80mm)	336	84	3,000	7	12	•	•	•	•	•	~	•	•	~
	6" x 9" x 3 ^{1/8} " (80mm)	240	90	3,230	5	18	•	•	•	•	•	~	•	•	~
	Antiqued							1							
	6" x 6" x 2 ^{3/8} " (60mm)	420	105	2,830	7	15	•	•	•	•	~	•	~	~	~
	6" x 9" x 2 ^{3/8} " (60mm)	300	112.5	3,040	5	22.5	•	•	•	•	~	•	~	~	~
	9" x 9" x 2 ^{3/8} " (60mm)	200	112.5	3,050	5	22.5	•	•	•	•	•	•	•	•	•
	12" x 12" x 2 ^{3/8} " (60mm)	120	120	3,260	4	30	•	•	•	•	•	•	•	•	•
COTTAGESTONE	Textured							1							
	6" x 6" x 2 ^{3/8} " (60mm)	420	105	2,830	7	15	•	•	•	V	~	~	~	~	~
	6" x 9" x 2 ^{3/8} " (60mm)	300	112.5	3,040	5	22.5	•	•	•	V	~	~	~	~	~
	9" x 9" x 2 ^{3/8} " (60mm)	200	112.5	3,050	5	22.5	•	•	•	•	•	•	•	•	•
	12" x 12" x 2 ^{3/8} " (60mm)	120	120	3,260	4	30	•	•	•	•	V	•	~	•	V
	6" x 6" x 3 ^{1/8} " (80mm)	336	84	3,000	7	12	•	•	•	•		~	•	•	V
	6" x 9" x 3 ^{1/8} " (80mm)	240	90	3,230	5	18	•	•	•	•		~	•	•	V
	Cobbled														
	6" x 6" x 2 ^{3/8} " (60mm)	420	105	2,830	7	15		•	•	•	~	~	~	~	V
	6" x 9" x 2 ^{3/8} " (60mm)	300	112.5	3,040	5	22.5		•	•	•	~	V	~	~	V
	9" x 9" x 2 ^{3/8} " (60mm)	200	112.5	3,050	5	22.5		•	•	•	•	•	•	•	•
	12" x 12" x 2 ^{3/8} " (60mm)	120	120	3,260	4	30		•	•	•	~	•	~	•	V
KINGGLAND	Traditional (60mm) – ver	y slight tex	ture, Anti	qued (60m	m)										
KINGSLAND	$3"x6"$, $6"x6"$, $6"x9"x2^{3/8}"$	N/A	120	3,220	N/A	N/A		•	•	•	~	~	~	~	V
FRIGOTONE	Cobbled (80mm)						_								
EPICSTONE	5"x 9", 9" x 9", 9"x 14" x 3 ^{1/8} "	N/A	101.25	3,435	N/A	N/A	•	•	•	•	~	~	~	~	V
	Textured (60mm), Cobble	ed (60mm)													
GRANDCAY	3"x 6", 6"x 6", 6"x 9",	N/A	115.5	3,120	N/A	N/A		•		•	V	V	V	V	V
	6"x 12", 12"x 12"x 2 ^{3/8} "	IN/A	113.3	3,120	IV/A	IV/A	,	, and the second			•				
OLDOL FCTONE	Antiqued (60mm), Textur	ed (60mm	, Cobbled	(60mm)											
CIRCLESTONE	2 ^{3/8} "x 9.35' diameter	N/A	76.25	2,130	N/A	N/A	•	•	•	•	V	~	~	~	~
COPINGSTONE	Flat			,					,						
COPINGSTONE	9"x 12"x 2 ^{3/8} "	108	81	2,220	3	27	•	•	•	•	V	~	V	~	V
CE DIMA™	Flat with Chamfer, or Tex	tured							,	1		1			
SF RIMA™	81/4" x 81/4" x 31/8"	216	102	3,530	6	17	•	•	•	•	•	•	•	•	~
VS-5™ ECO	Flat														
	9" x 9" x 3 ^{1/2} "	140	87	3,190	5	17.5	•	•	•	•	•	•	•	•	V
THRESTONS	Flat														
TURFSTONE	15 ^{5/8} " x 23 ^{5/8} " x 3 ^{3/8} "	40	106.8	2,660	N/A	N/A			STOC	KED ONLY	'IN NATUF	RAL GRAY			

SOLID COLORS







KANAWHA RED

SLATE

SAHARA

BLENDED COLORS







BLUE RIDGE RANGE

CHESAPEAKE RANGE

PAMLICO RANGE





COMING IN 2009 Check with your local dealer for details.

EXCITING NEW COLORS

COLOR NOTE: Every effort has been made to assure accuracy in these colors. However, due to the nature of concrete and the manufacturing process, as well as the printing process of these charts, colors may vary slightly. We recommend viewing actual samples as you make your color selection.

FINISHES









ANTIQUED

TEXTURED

COBBLED

HIGHLAND STONE® 6" x 6" x 9"

WALLS

FREE STANDING 3" x 18" x 9"

HIGHLAND STONE® 6" x 12" x 12"

RETAINING WALLS 6" x 6" x 12"

RETAINING WALLS Straight

DIAMOND PRO® 8" x 18" x 12"

STONE CUT™ 8"×18"×9"

LANDMARK® 15"x8"x117/8"

VERTICA® Straight
RETAINING WALLS 8" x 18" x 12"

ASPEN STONE® Rough-hewn

WINDSOR STONE® Beveled RETAINING WALLS 4" x 12" x 8"

RETAINING WALLS 4" x 12" x 7"

RETAINING WALLS Stone Cut™

DIAMOND PRO

FACE &

FINISH
OPTIONS

Rough-hewn
6" x 18" x 9"
6" x 12" x 9"

3" x 12" x 9"

3" x 6" x 9" -

6" x 18" x 9"

Rough-hewn 6" x 18" x 12"

6" x 18" x 12"

3" x 18" x 11^{1/2}"

3" x 12" x 111/2"

3" x 6" x 111/2"

6" x 171/4" x 12"

Beveled 8" x 18" x 12"

Straight

Corner

8" x 18" x 12"

8" x 18" x 9"

Stone Cut™ Corner

Landmark® Full 15" x 8" x 12^{5/8}"

Landmark® Half 71/2" x 8" x 123/16"

71/2"x 8"x 113/4"

Aspen Stone®

4" x 16" x 12"

3" x 18" x 13"

21/4" x 12" x 71/2"

Unicap Straight Cut

Unicap Highland Cut 4" x 16" x 12"

XL Cap Straight Cut

XL Cap Highland Cut 3" x 18" x 13"

Cast Stone Column Cap (w/ hole) 29"x 29"x 41/2"

Cast Stone Column Cap

(w/o hole) 29"x 29"x 41/2"

Landmark® Tapered

Landmark® Foundation

Beveled
DIAMOND® 6" x 151/4" x 12"

QUANTITY Per Pallet

20

20

40

40

40

40

36

16

16

16

32

32

32

45

45

45

20

45

45

45

64

64

100

60

60

72

4

4

0.46

0.25

0.36

0.23

0.10

0.75

0.75

0.75

0.50

0.25

0.375

0.25

0.125

0.67

0.72

1.00

1.00

1.00

1.00

0.33

0.33

0.2

0.44

0.44

0.31

0.31

N/A

N/A

Column Kit (27" x 27" x 60" per pallet)

SQ. FT. Per pallet

27

27

30

27

8 > 24

12

7.

12

45 30.15

8 24

32.4

45

45

20

45

1.00 20 20 102 2,110

37.35

37.35

26.56

26.56

45 45

96 31.68

144 28.8

33

26.4

26.4

22.32

N/A

N/A

72 22.32

47

21

36

23

10

76

80

80

60

30

43

29

14

71

75

71

102

74

85

80

50

48

2,860

2,860

3,110

2,940

2,780

2,820

3,250

3,450

3,240

3,390

2,110

3,380

3720

3160

2,280

2,190

3,590

3,590

3,380

3,380

1,152

273 1,152

67.5 3,940

26 2,560

22

15

59

59

46

46

273

•

•

•

~

• | • | • | • |

• • • • •

• | • | • | • |

•

• | • | • | • |

•

• • • • • • V V V • V

•

~

1

1

ノノ

~

~

•

•

•

~

V

V

V

V • V

V

V

~

V V

AVAILABLE IN WHITE, BUFF, GRAY

AVAILABLE IN WHITE, BUFF, GRAY

~

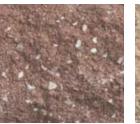
Wall Details

SOLID COLORS











NATURAL GRAY

BROWN

SAHARA

RED

BUFF

BLENDED COLORS







BLUE RIDGE RANGE

CHESAPEAKE RANGE

PAMLICO RANGE





EXCITING NEW COLORS COMING IN 2009

Check with your local dealer for details.

COLOR NOTE: Every effort has been made to assure accuracy in these colors. However, due to the nature of concrete and the manufacturing process, as well as the printing process of these charts, colors may vary slightly. We recommend viewing actual samples as you make your color selection.



ΓD	IMC	N N	DΛ	NC	F

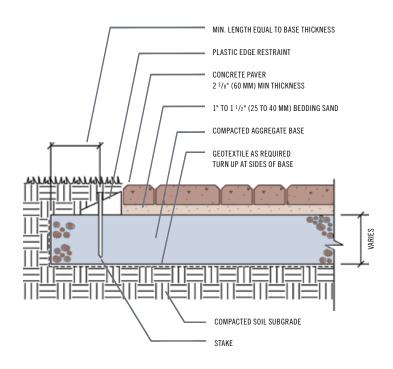
JAMES RIVER RANGE

62

Installation Guide

PAVER: How to install a patio using concrete pavers

IF YOU WANT TO EXPAND YOUR INDOOR ROOMS TO THE GREAT OUTDOORS — where you can enjoy space to dine, entertain or just relax, consider installing a patio. Anyone can install a patio, but because there is lifting, hauling, digging and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses and ear plugs as well as to practice proper lifting techniques.



NOTE: THICKNESS OF AGGREGATE BASE WILL VARY WITH SUBGRADE CONDITIONS AND CLIMATE. COLDER CLIMATES MAY REQUIRE THICKER BASES.

DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN FOUR STEPS:

- Paver Selection
- Site Analysis And Preparation
- Project Estimation
- Layout And Installation
- 1 Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity for paved area.
- 2 Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
- 3 Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.
- 4 Install C-33 concrete bedding sand and screed smooth for setting pavers to finished elevation. Allow 1/4" high for paver settling during placement.
- 5 Place pavers on screeded sand setting bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
- 6 Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on aggregate base after trimming sand setting bed flush with outside edge of pavers.
- 7 Sweep dry C-33 concrete sand or other selected joint material into all joints and compact to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up and enjoy your new paver installation.

For more detailed instructions, you may want to review patio-installation instructions online, in home-improvement books or in brochures at sand and gravel yards. Once you have your materials and tools ready, you can begin your project.

Wall: How to install a retaining wall

QUICK COURSE ON COURSES. To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, square. You may also need a skid loader, compactor, wheelbarrow and a circular cut-off saw with a masonry blade. Other requirements include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.



FIGURE A

FIGURE C

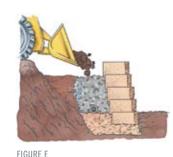


FIGURE B





FIGURE D



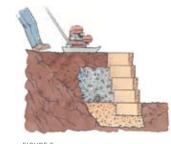
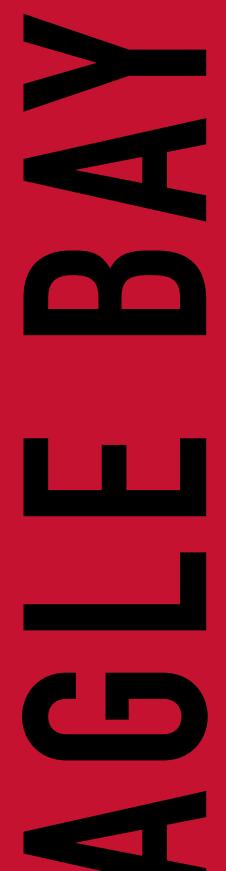


FIGURE F

- 1 Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls 4' high and under, bury one course of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried courses.
- 2 Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
- 3 Place the first layer of Anchor units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level. Backfill with free-draining aggregate.
- 4 Continue assembling additional courses by placing units in a staggered relationship to the course beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
- 5 Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point or every 50' of wall length and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
- 6 Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8". Repeat steps 4, 5, 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill and geosynthetic reinforcement.
- 7 Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
- 8 You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

Refer to the Estimating and Installation Manual for instructions on installing free standing walls and special applications. Copies available at authorized Eagle Bay dealers.

69



Resort Style Living IN YOUR OWN BACKYARD.



PATIOS | WALLS | ENTRANCES | WALKWAYS | POOLSIDE DECKS | DRIVEWAYS

Eagle Bay Hardscape Products 1231 Willis Rd. Richmond, VA 23237 Toll Free 800.321.9141 | Main 804.279.7501 | Fax 804.743.4392

We stand behind our products with lifetime product warranty. For complete warranty information contact your authorized Eagle Bay dealer or Eagle Bay.

Eagle Bay is a registered trademark of Allied Concrete Products. Allied Concrete Products is a licensed manufacturer of Anchor Wall Systems, Inc. The Anchor Build Something Beautiful logo, Aspen Stone, Diamond, Diamond Pro, Diamond Pro Stone Cut, Highland Stone, Landmark, Vertica and Windsor Stone are trademarks of Anchor Wall Systems, Inc.





